

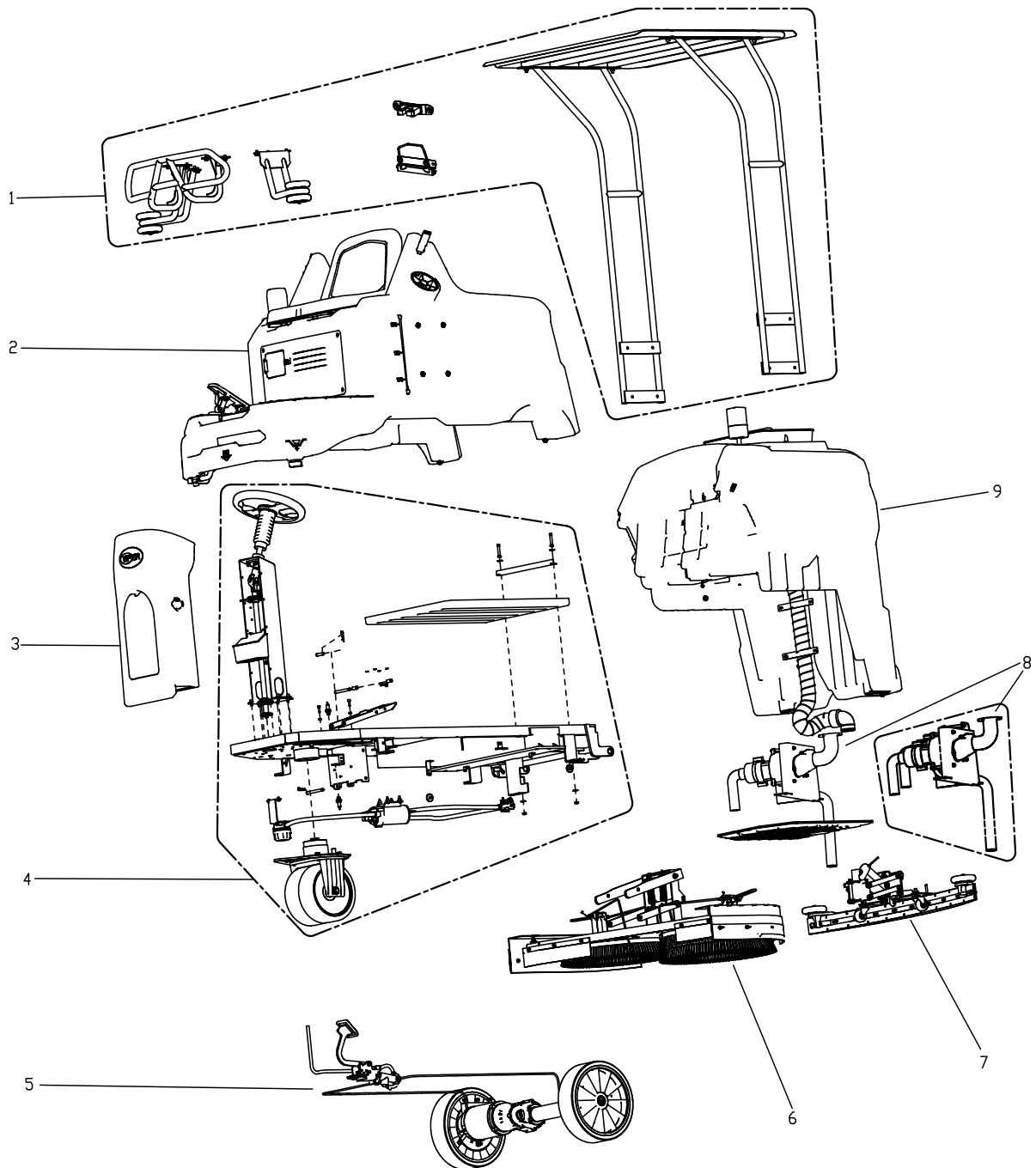
PARTS LIST



2022.08.17

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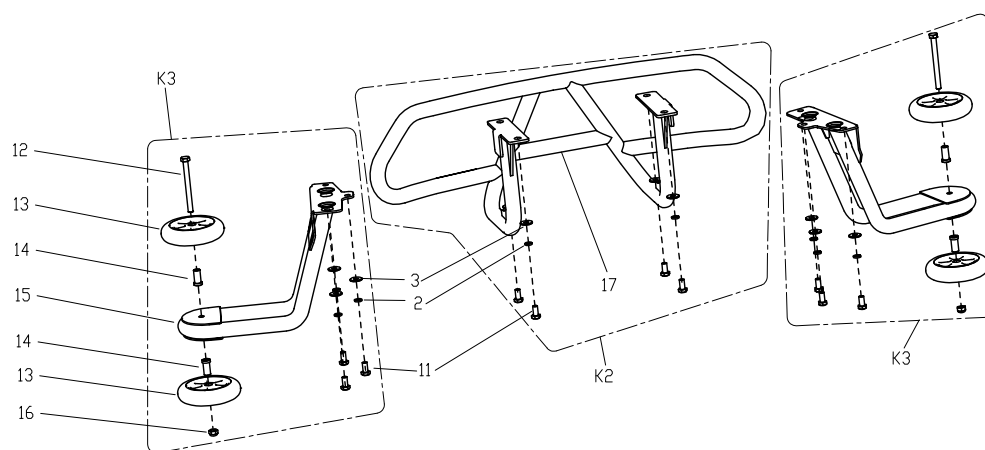
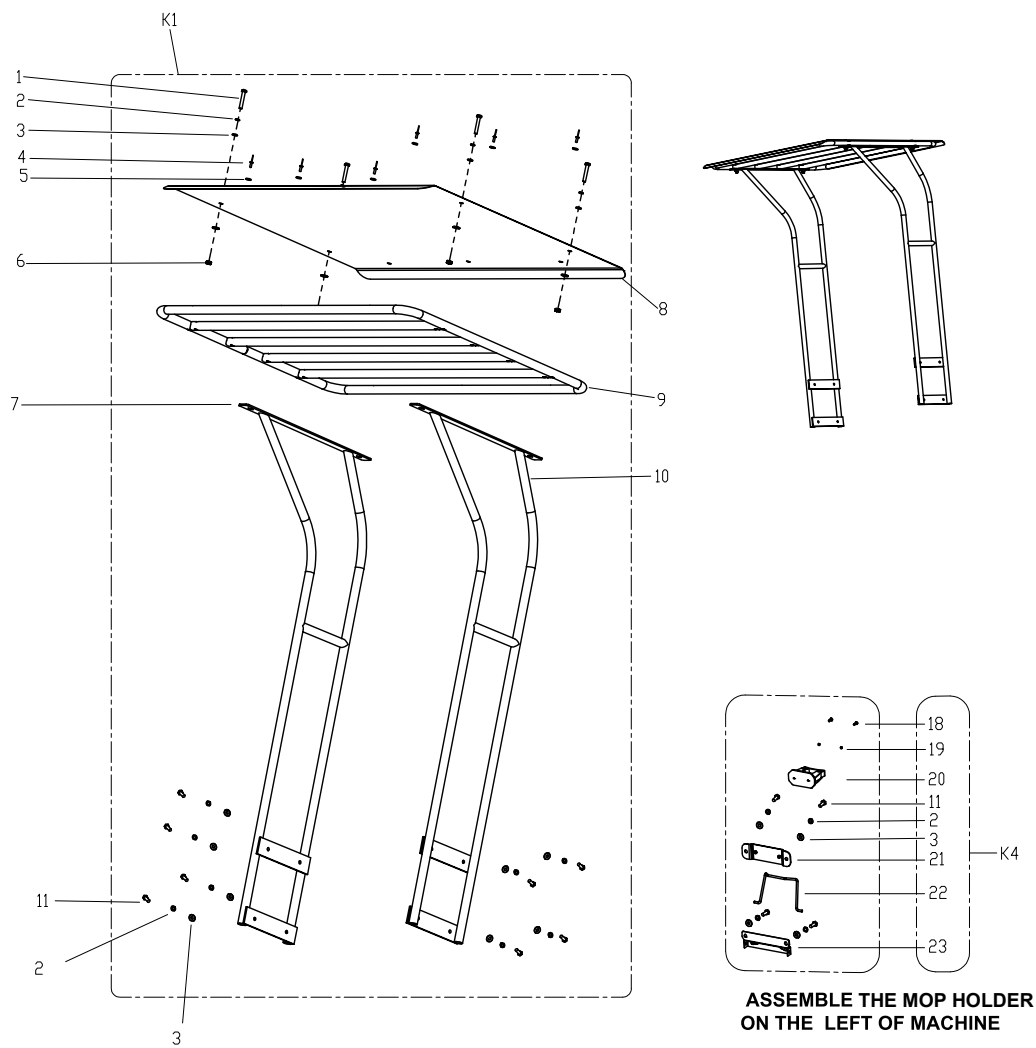
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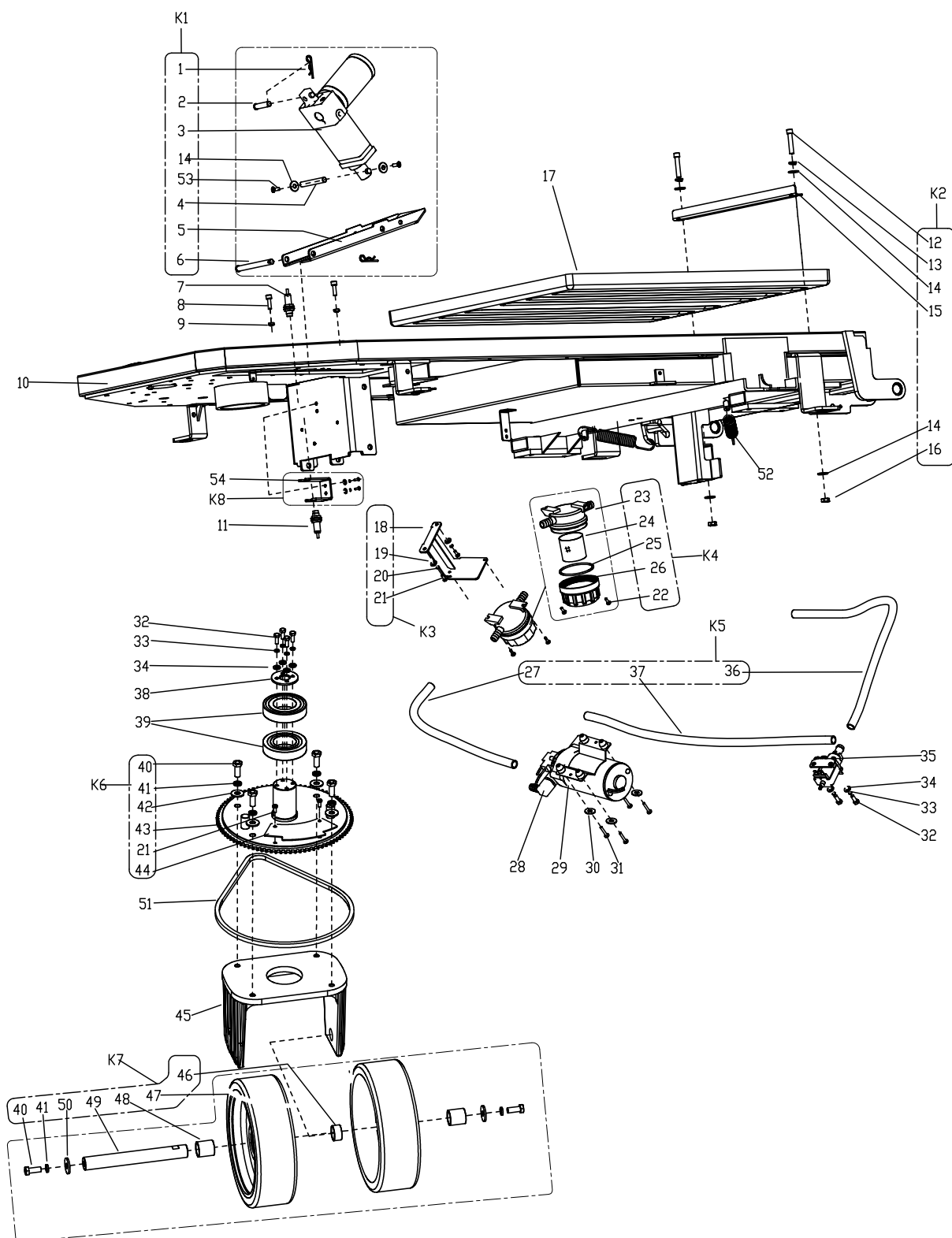
Pos.	Artikel-Nr.	Menge	Variante	Notes
1		1	BUMPER AND OVERHEAD GUARD	[1]
2		1	SOLUTION TANK ASSEMBLY	[2]
3		1	CONTROL HOUSING ASSEMBLY	[3]
4		1	CHASSIS ASSEMBLY	[4]
5		1	DRIVE WHEEL AND MECHANICAL BRAKE ASSEMBLY	[5]
6		1	BRUSH ASSEMBLY 40 INCH	[6]
7		1	SQUEEGEE ASSEMBLY	[7]
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Part Notes:

- [1] - BUMPERS AND OVERHEAD GUARD AND MOP HOLDER
- [2] - SOLUTION TANK ASSEMBLY
- [3] - CONTROL HOUSING ASSEMBLY
- [4] - CHASSIS ASSEMBLY
- [5] - DRIVE WHEEL AND MECHANICAL BRAKE ASSEMBLY
- [6] - BRUSH ASSEMBLY
- [7] - SQUEEGEE ASSEMBLY
- [8] - VACUUM MOTOR ASSEMBLY
- [9] - RECOVERY TANK ASSEMBLY



Pos.	Artikel-Nr.	Menge	Variante	Notes
1	VF14243	4	SCREW M8 x 45	
2	VF13519	26	WASHER SPRING ID8	
3	VF13524	30	WASHER PLAIN	
4		6	RIVET	
5	VF13614	6	WASHER DIA.6	
6	VA13490	4	Mutter M8	
7		1	SUPPORT TOP ROOF LEFT	
8		1	PLATE TOP ROOF	
9		1	BRACKET TOP ROOF	
10		1	SUPPORT TOP ROOF RIGHT	
11	VV13604	22	SCREW M8X20	
12		2	SCREW HEX HD M8X90	
13	VR14404	4	ROLLER BUMPER	
14		4	BUSHING FLANGE BRASS Ø8.2X Ø10.8X26	
15		2	SIDE BUMPER WELDMENT	
16	VF14516	2	NUT LOCK M8	
17		1	FRONT BUMPER	
18	VV13650A	2	SCREW M4X10	
19	VF13555	2	WASHER PLAIN 5X12X1.5	
20		1	MOP HOLDER	
21		1	BRACKET MOP HOLDER	
22		1	SUPPORT BRACKET MOP	
23		1	FIXING SUPPOR BRACKET	
K1*	VR41510	1	OVERHEAD GUARD KIT	
K2	VR41148	1	Front-Stoßfänger	
K3	VR41147	2	Abweisrolle seitlich	
K4*	VR41561	1	MOP HOLD KIT	



Pos.	Artikel-Nr.	Menge	Variante	Notes
1	VS13518	2	CONNECTING PIN	
2		1	PIN CLEVIS BRUSH ACTUATOR Ø10X42	
3		1	ACTUATOR BRUSH 36V 2000N	
4		1	PIN CLEVIS BRUSH ACTUATOR Ø9.9X36.5	
5		1	ARM DECK LIFT	
6		1	PIN DECK LIFT ARM	
7	VR41951	1	SENSOR 12V UPPER	
8	VF13498	2	SCREW M6X20	
9	VF13521	2	NUT M6	
10	VR41101	1	CHASSIS WELDMENT	
11	VR41950	1	SENSOR 12V LOWER	
12	VF14258	2	HEX SOCKET SCREW M8X40	
13	VF13519	2	WASHER SPRING ID8	
14	VF13524	6	WASHER PLAIN	
15		1	BRACKET BATTERY	
16	VF13513	2	NUT M8 SS	
17*	VR41119	1	TRAY BATTERY	
18		1	BRACKET FILTER	
19		2	WASHER PLAIN Ø5XØ10X1	
20	VV13601	2	WASHER SPRING ID5	
21		4	SCREW PH M5X12	
22	VV13650A	2	SCREW M4X10	
23	VF80112	1	MOUNTING BASE FILTER	
24	VR41524	1	FILTER STAINLESS	
25	VR41523	1	O-RING SEALING FILTER RUBBER	
26	VR41522	1	COVER FILTER PLASTIC	
27		1	SOLUTION TUBE F PUMP L= 440MM	
28	VF81403A	2	Bogen f. Frischwassersch	
29	VR41966	1	PUMP WATER 24V	
30	VA13483	4	WASHER PLAIN Ø4	
31	VF14070	4	SCREW M4X25	
32	VF13495	6	Schraube M6x16	
33	VV13607	6	Sicherungsscheibe M6	
34	VF13533	6	BEILAGSCHEIBE M6X16X2	
35	VR11600	1	Magnetventil für AS710R	
36		1	SOLUTION TUBE F BRUSH DECK L=560MM	
37		1	SOLUTION TUBE F VALVE L=720MM	
38	VR41109	1	LIMITED PLATE BEARING	
39	VR41108	2	BEARING 7209AC 45X85X19	
40	VF14123	6	SCREW M10 x 25	
41	VF13518	6	WASHER LOCK F10	
42	VF13537	4	Beilagscheibe M10xM26x2	
43		1	SPROCKET T87	
44		1	METAL PLATE F SENSOR	
45	VR41106	1	BRACKET FRONT WHEEL	
46		1	BUSHING Ø25.5XØ30X25	
47	VR41103	2	FRONT WHEEL	
48		2	BUSHING Ø25.5XØ30X33.2	
49	VR41105	1	SHAFT FRONT WHEEL	
50	VR41111	2	WASHER PLAIN 10X33X3	
51	VR41146	1	CHAIN 9.525 P	
52	VR41001	2	SPRING SQGEE SWING	
53		2	SCREW C/SUNK HD M5X10	
54		1	BRACKET SENSOR	
K1	VR41149	1	BRUSH ACTUATOR KIT	
K2	VR41150	1	BATTERY BRACKET KIT	
K3	VR41152	1	FILTER BRACKET KIT	
K4	VR41528	1	FILTER KIT	
K5	VR41165	1	SOLUTION TUBE KIT	

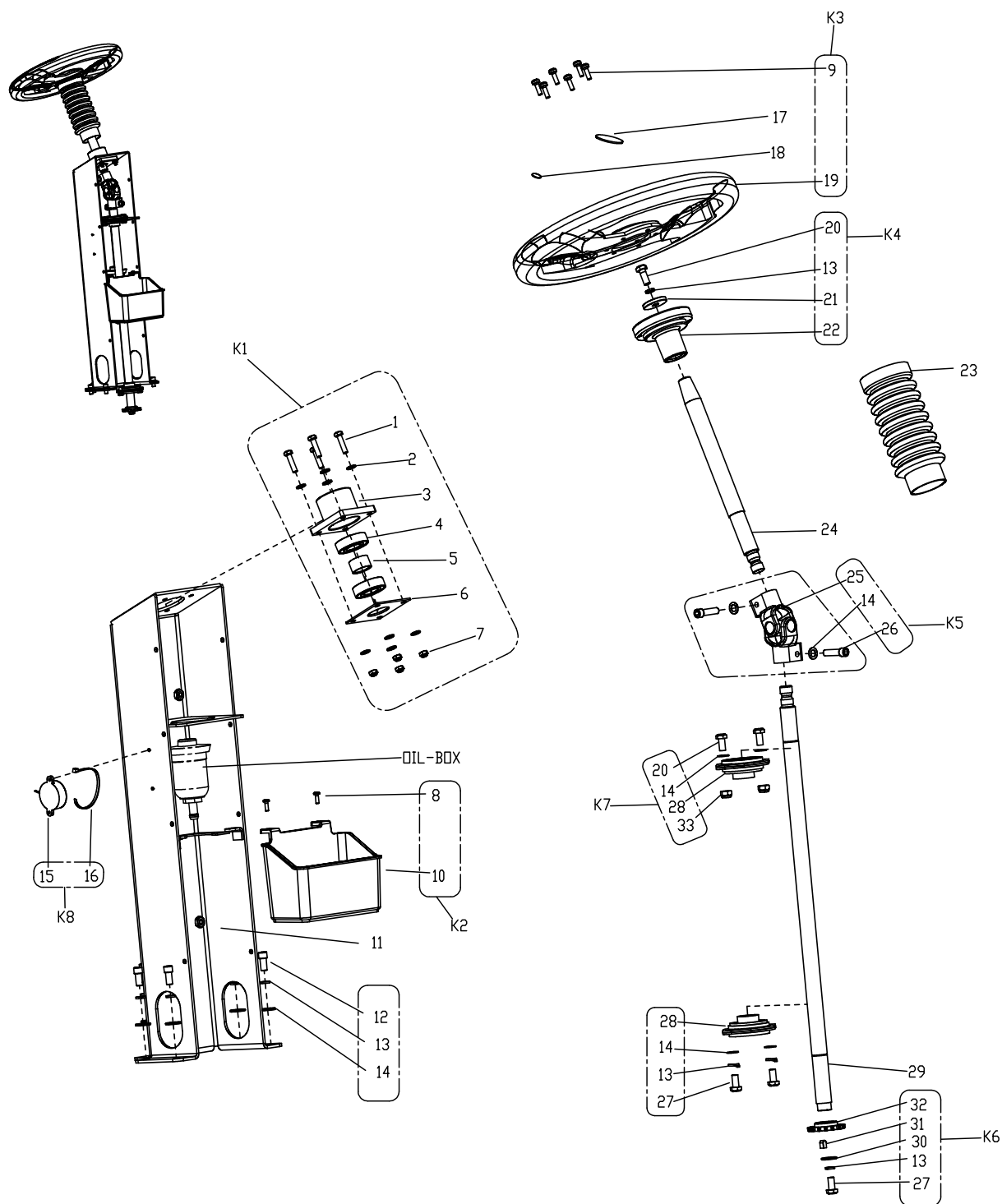
CHASSIS ASSEMBLY

AS1050R

2020.10.26

2020.11.27

Pos.	Artikel-Nr.	Menge	Variante	Notes
K6	VR41167	1	SPROCKET KIT	
K7	VR41168	1	FRONT WHEEL KIT	
K8	VR41169	1	BRACKET SENSOR KIT	



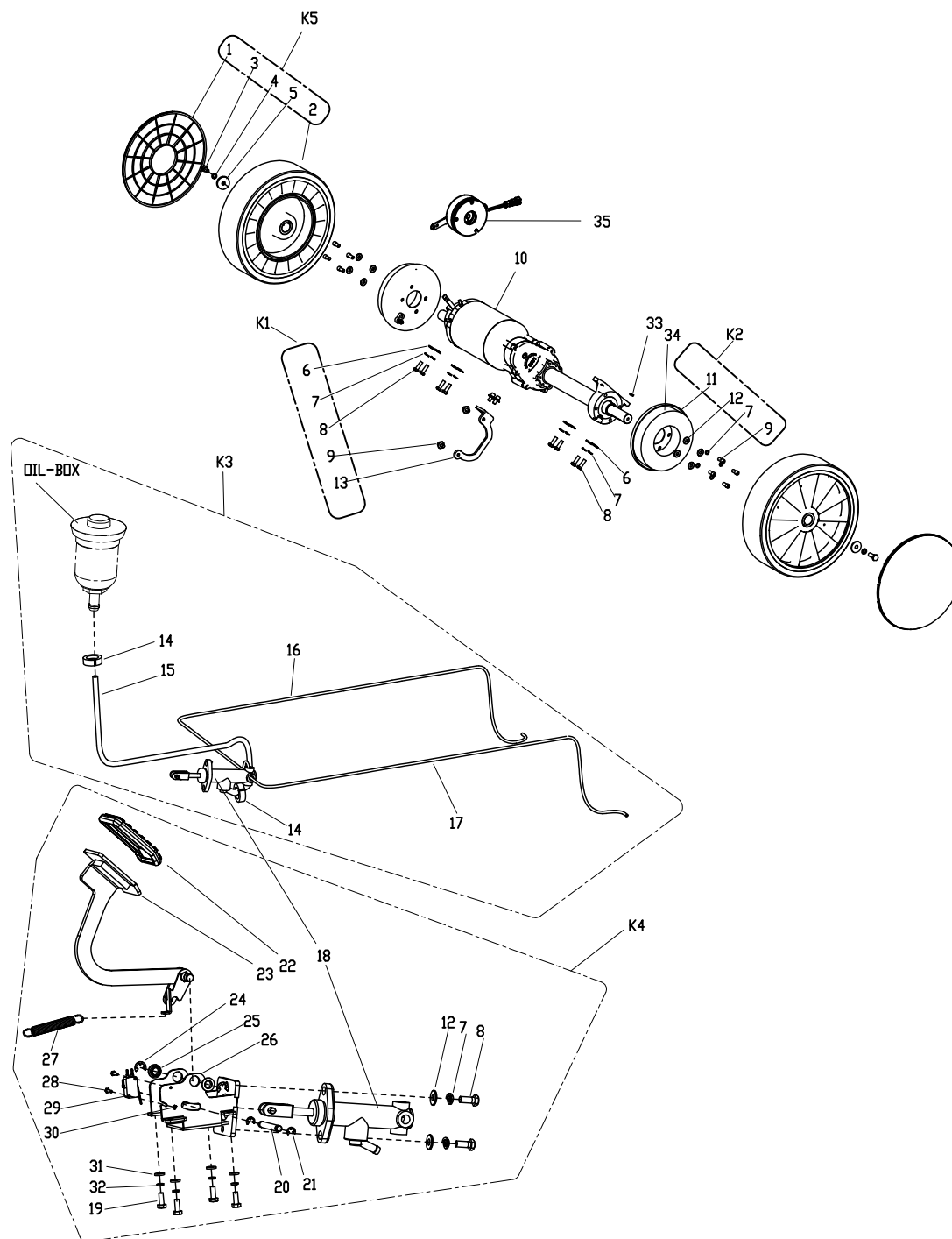
FRONT MAIN FRAME ASSEMBLY

AS1050R

2020.10.26

2020.11.27

Pos.	Artikel-Nr.	Menge	Variante	Notes
1	VV20058	4	HHC SCREW M6x25	
2	VF13533	8	BEILAGSCHEIBE M6X16X2	
3	VR12002	1	BRACKET FIXED BEARING	
4	VF14075	2	BEARING 6004 2RS	
5	VR12008	1	SPACER BUSHING	
6	VR12003	1	PLATE FIXED BEARING	
7	VF14506	4	NUT LOCK SS M6	
8		2	SCREW HEX SOC HD M5X12	
9	VR34031	6	SCREW BLACK M5 X 16	
10		1	TOOL BOX STORAGE	
11	VR41403	1	MAIN FRAME FRONT	
12	VV13656	6	SCREW M8X16	
13	VF13519	10	WASHER SPRING ID8	
14	VF13514A	6	Beilagscheibe M8xM16.5x1	
15	VR12014	1	BUZZER	
16	RD20652	1	CABLE TIE	
17		1	OVAL LOGO STEERING WHEEL	
18		1	CIRCULAR LOGO STEERING WHEEL	
19		1	STEERING WHEEL	
20	VA13491	3	Schraube M8x25	
21	VF82058	1	Scheibe	
22	VR10034	1	LOCK CONE BLOCK	
23	VR34014	1	STEERING WHEEL AXIS SHEATH	
24	VR41404	1	SHAFT STEERING WHEEL UPPER	
25		1	UNIVERSAL JOINT	
26	VF14251	2	SCREW M8X30	
27	VV13604	3	SCREW M8X20	
28	VR11006	2	BRARING	
29	VR41141	1	SHAFT STEERING WHEEL LOWER	
30	VF13524	1	WASHER PLAIN	
31		1	KEY SQUARE	
32		1	SPROCKET T15	
33	VF14516	2	NUT LOCK M8	
K1	VR24071	1	KIT BEARING BASE	
K2	VR41430	1	STORAGE BOX KIT	
K3	VR34041	1	KIT STEERING WHEEL	
K4	VR10039	1	KIT STEERING WHEEL LOCK	
K5	VR41431	1	UNIVERSAL JOINT KIT	
K6	VR41432	1	SPROCKET KIT	
K7	VR41171	1	BEARING UPPER KIT	
K8	VR34052	1	KIT BUZZER	



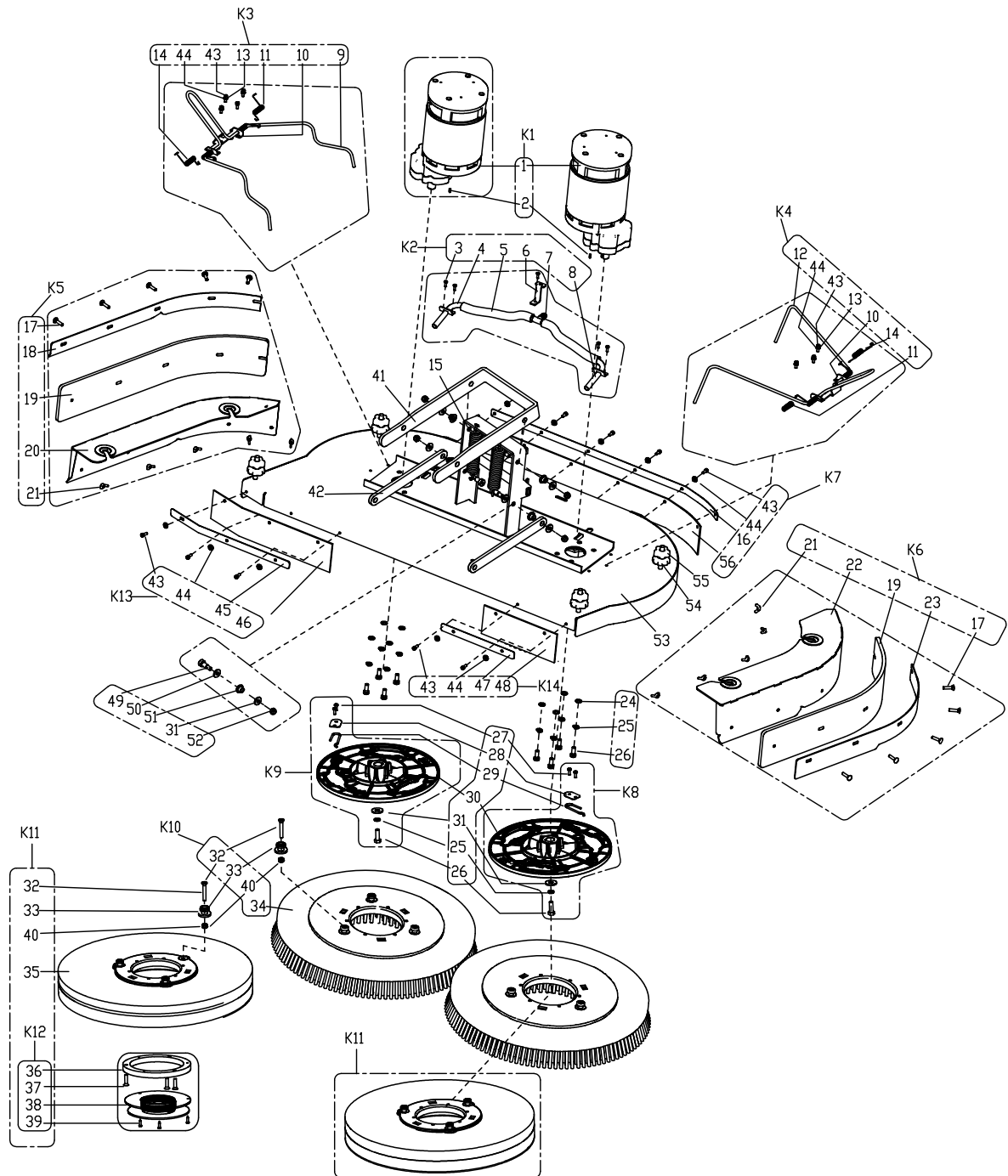
DRIVE WHEEL AND MECHANICAL BRAKE ASSEMBLY

AS1050R

2021.11.23

2021.11.23

Pos.	Artikel-Nr.	Menge	Variante	Notes
1		2	COVER REAR WHEEL	
2	VR41116	2	DRIVE WHEEL	
3	VF14123	2	SCREW M10 x 25	
4	VF13518	2	WASHER LOCK F10	
5	VR41111	2	WASHER PLAIN 10X33X3	
6	VF13514A	10	Beilagscheibe M8xM16.5x1	
7	VF13519	18	WASHER SPRING ID8	
8	VA13491	10	Schraube M8x25	
9		10	SCREW HEX SOC HD M8X16	
10	VR41900	1	DRIVE MOTOR 36V 1100W	
11		2	MECHANICAL BRAKE	
12	VF13524	10	WASHER PLAIN	
13		1	BRACKET DRIVE MOTOR	
14	VV10114	2	Klammer	
15		1	OIL TUBE RUBBER	
16		1	OIL PIPE BRASS RIGHT	
17		1	OIL PIPE BRASS LEFT	
18	VR41122-1	1	BRAKE PUMP OIL	
19	VF13495	4	Schraube M6x16	
20	VR41140	1	PIN 8X67.5	
21		2	E-RING Ø6	
22	VR41125	1	COVER RUBBER F BRAKE PEDAL	
23	VR41123	1	BRAKE PEDAL	
24	VF14120	2	RETAINING RING EXTERNAL DIAMETER 8	
25	VR41117	2	BUSHING 10.2X14X6 BRASS	
26	VR41121	1	BRACKET BRAKE PUMP	
27	VR41139	1	SPRING BRAKE PUMP	
28		2	SCREW HEX M3X14	
29	VR12005	1	MICRO SWITCH	
30		2	NUT LOCK M3	
31	VF13614	4	WASHER DIA.6	
32	VV13607	4	Sicherungsscheibe M6	
33	VR41969	2	KEY SQUARE F DRIVE MOTOR	
34	VR41138	2	BRAKE PADS	
35	55942173	1	ELECTRONIC BRAKE KIT 12NM	
K1	VR41155	2	LOCK DRIVE MOTOR KIT	
K2	VR41156	2	MECHANICAL BRAKE KIT	
K3	VR41122	1	BRAKE PUMP OIL KIT	
K4	VR41120	1	BRAKE PEDAL KIT	
K5	VR41154	1	DRIVE WHEEL KIT	



BRUSH ASSEMBLY

AS1050R

2020.10.26

2020.11.27

Pos.	Artikel-Nr.	Menge	Variante	Notes
1		2	BRUSH MOTOR 36V 750W	
2	ZD45407	2	Schlüssel 6.35x25	
3	VV13650A	5	SCREW M4X10	
4		1	PIPE RIGHT STAINLESS	
5		2	DRAIN TUBE CONNECTION	
6		1	CLAMP THREE-WAY TUBE JOINT	
7	VF82040	1	Schlauchanschluss, Kit	
8		1	PIPE LEFT STAINLESS	
9		1	CLAMP CLICK-ON BRUSH RIGHT	
10		2	BRACKET CLAMP CLICK-ON BRUSH	
11		2	SPRING TORSION Ø1.8 RIGHT	
12		1	CLAMP CLICK-ON BRUSH LEFT	
13	VV13601	6	WASHER SPRING ID5	
14		2	SPRING TORSION Ø1.8 LEFT	
15	VR41224	2	SPRING TENSION	
16	VR41220	1	STRAP SKIRT REAR STAINLESS	
17		10	SCREW CARRIAGE M6X25	
18	VR41249	1	STRAP SIDE BLADE RIGHT STAINLESS	
19	VR41206	2	BLADE SCRUB DECK RUBBER	
	VR41206LX	2	BLADE SCRUB DECK LINATEX	
20		1	BRACKET SIDE BLADE RIGHT	
21	VF14101	10	NUT BUTTERFLY M6	
22		1	BRACKET SIDE BLADE LEFT	
23	VR41256	1	STRAP SIDE BLADE LEFT	
24	VF13514A	8	Beilagscheibe M8xM16.5x1	
25	VF13519	10	WASHER SPRING ID8	
26	VV13604	10	SCREW M8X20	
27	VF13545	4	SCREW SELF-TAPPING ST M5 x 10	
28	VR35006	2	SPRING CLAMP	
29		2	CLAMP SPRING	
30	VS14319	2	DRIVER PAD BRUSH	
31	VF13542	10	WASHER PLAIN M8X26X2	
32	VF14225A	6	FH SCREW M6X40	
33	VF83133	6	Hülse	
34		2	BRUSH 20INCH PP BLACK	
35		2	PAD HOLDER 20INCH	
36	VF83118	2	SPACER	
37		6	SCREW TAPPING ST6.5X30	
38	VF99003A	2	Padhalter	
39	VA13477	6	SCREW M4*15	
40		6	LOCKNUT M6	
41	VR41229	1	ARM U-SHAPED DECK UPPER	
42	VR41228	1	ARM U-SHAPED DECK DOWN	
43		18	SCREW HEX SOC HD M5X12	
44		12	WASHER PLAIN Ø5XØ10X1	
45	VR41219	1	STRAP SKIRT FRONT RIGHT	
46	VR41216	1	SKIRT FRONT RIGHT	
47	VR41218	1	STRAP SKIRT FRONT LEFT	
48	VR41217	1	SKIRT FRONT LEFT	
49	VF80355A	8	SHOULDER BOLT M10X16	
50	VF14122	8	PLAIN WASHER DIAMETER 10 x 20 x 2	
51	VR41230	8	BUSHING BRASS	
52	VF14516	8	NUT LOCK M8	
53	VR41201	1	BRUSH DECK WELDMENT	
54	VR41232	4	KNOB NUT M10 H12	
55	VR41226	4	KNOB NUT M10 H28	
56	VR41215	1	SKIRT REAR RUBBER	
K1	VR41903	2	BRUSH MOTOR 36V 750W	
K2	VR41202	1	TUBE F BRUSH KIT	

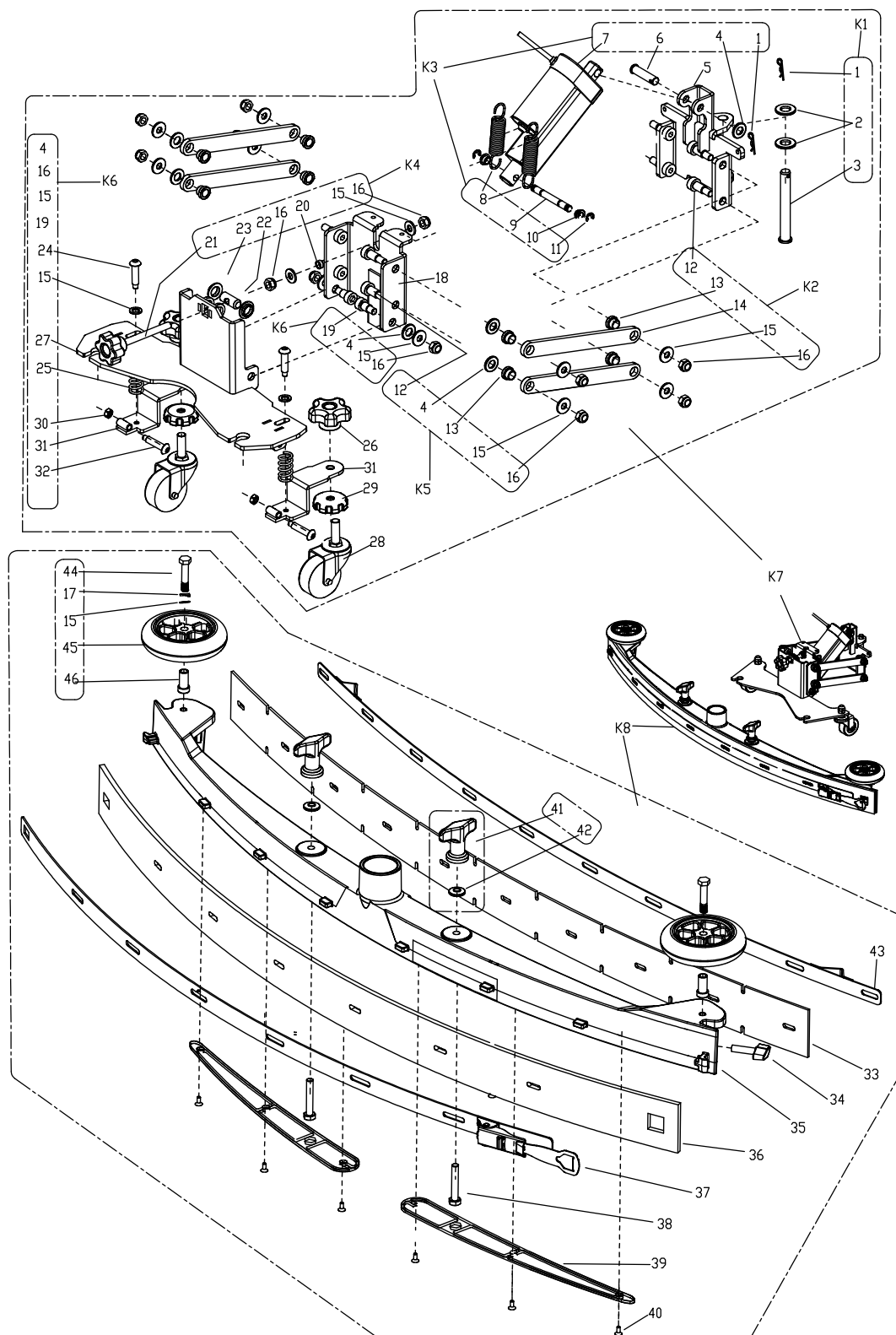
BRUSH ASSEMBLY

AS1050R

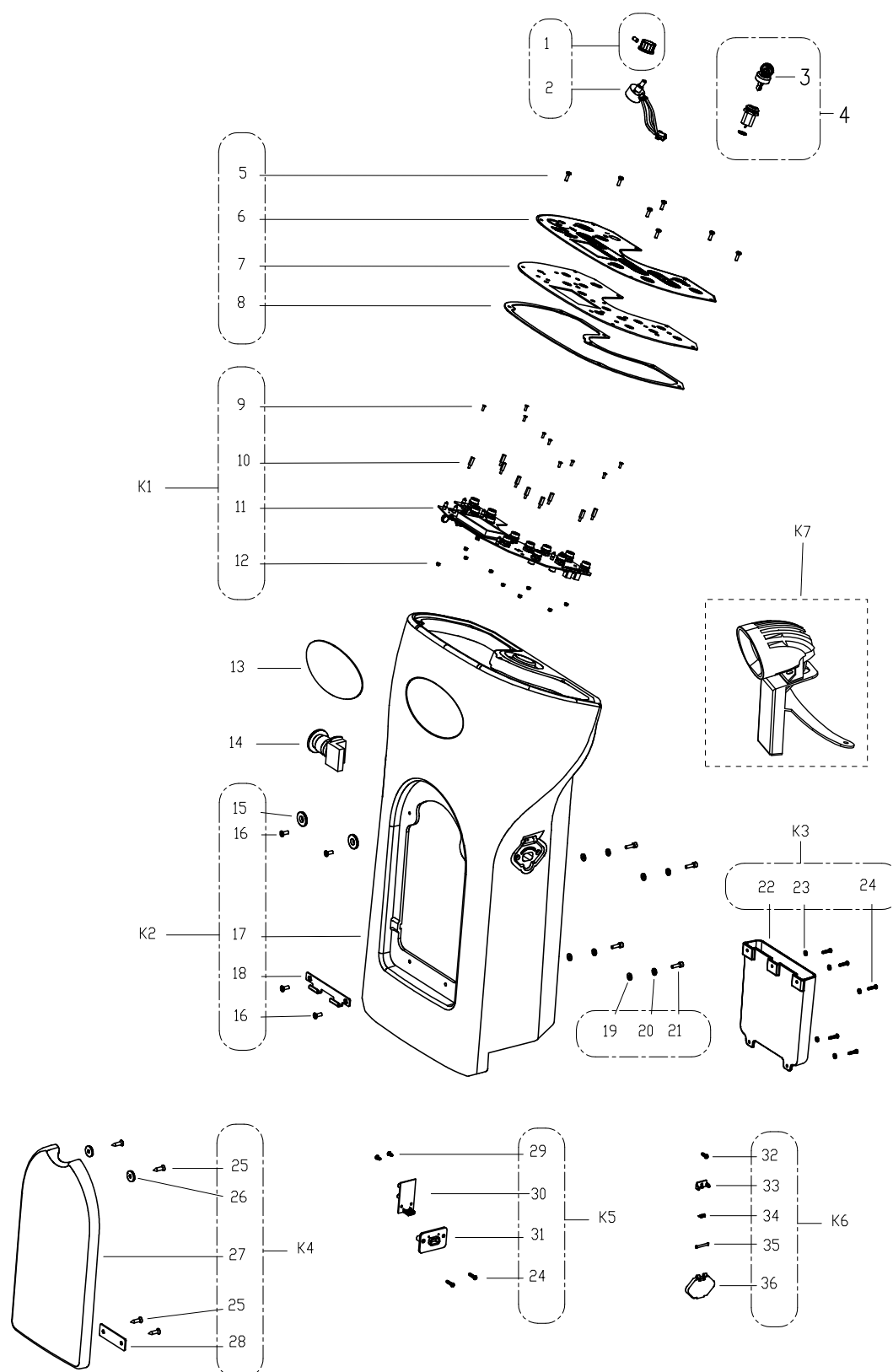
2020.10.26

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Pos.	Artikel-Nr.	Menge	Variante	Notes
K3	VR41203	1	CLAMP CLICK-ON BRUSH RIGHT KIT	
K4	VR41204	1	CLAMP CLICK-ON BRUSH LEFT KIT	
K5	VR41212	1	SIDE SKIRT ASSY RIGHT NR KIT	
K6	VR41208	1	SIDE SKIRT ASSY LEFT NR KIT	
K7	VR41271	1	REAR SKIRT MOUNTING KIT	
K8	VR41225	1	BRUSH PLATE LEFT KIT	
K9	VR41214	1	BRUSH PLATE RIGHT KIT	
K10	VF82056	2	Schrubbbürste PP, 510 mm, 20 "	
	VR41275	2	BRUSH 510MM 20IN 180GRIT HARD	
	VF82056C	2	Schrubbbürste PP, 20"	
K11	VF82057	2	Padhalter 510 mm, 20"	
K12	VS10131	2	RETAINER PAD KIT	
K13	VR41272	1	FRONT SKIRT RIGHT MOUNTING KIT	
K14	VR41273	1	FRONT SKIRT LEFT MOUNTING KIT	



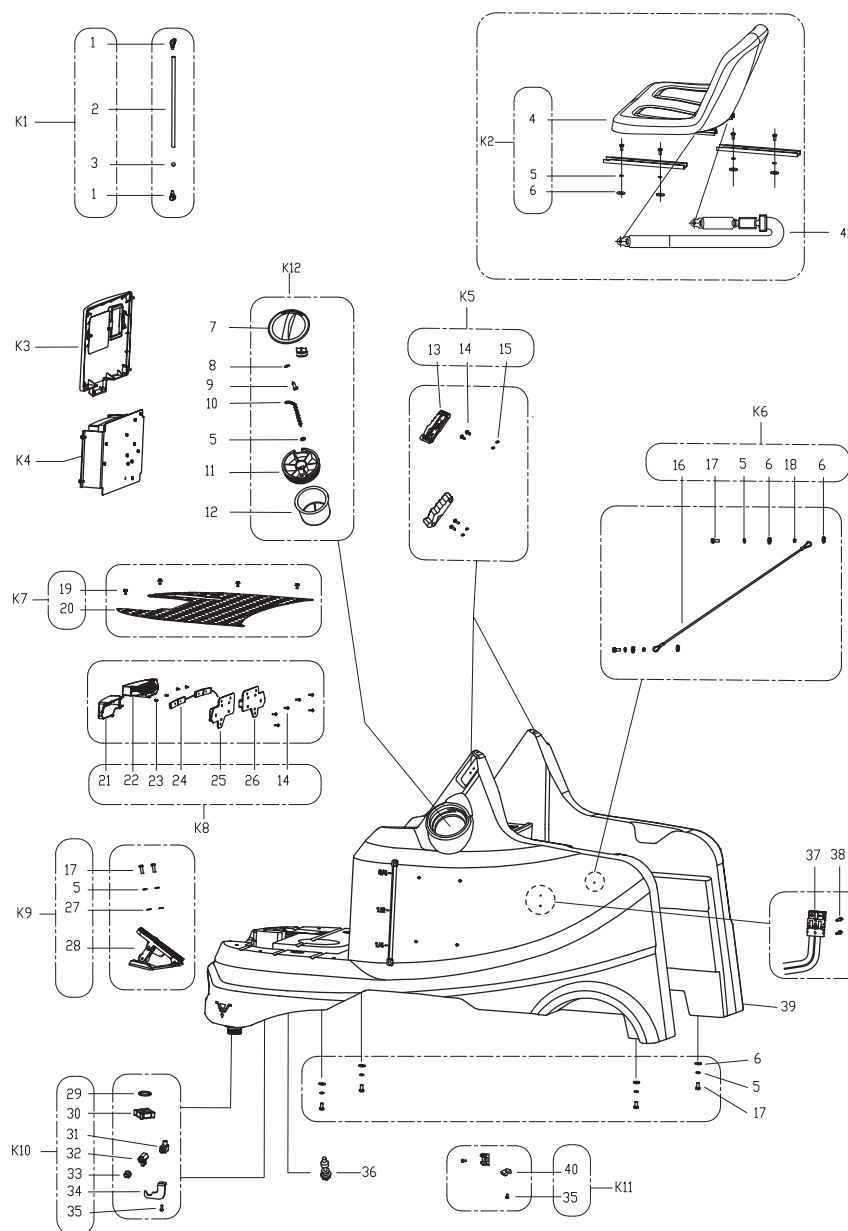
Pos.	Artikel-Nr.	Menge	Variante	Notes
1	VS13518	2	CONNECTING PIN	
2	VF13539	2	PLAIN WASHER DIAMETER 12 x 32 x 2	
3		1	PIN SQUEEGEE SWING	
4	VF14122	7	PLAIN WASHER DIAMETER 10 x 20 x 2	
5	VR41301	1	BRACKET SQUEEGEE SWING	
6		1	PIN SQGEE ACTUATOR Ø10X42	
7		1	ACTUATOR SQUEEGEE 36V 1000N	
8	VR41311	2	SPRING TENSION	
9		1	PIN SQGEE ACTUATOR Ø7.9X70	
10		2	BUSHING BRASS Ø10XØ8X6	
11		2	E-RING Ø6	
12	VF80355A	8	SHOULDER BOLT M10X16	
13		8	BUSHING BRASS Ø12XØ10.1X10.2	
14		4	ARM SQUEEGEE	
15	VF13524	14	WASHER PLAIN	
16	VF14516	12	NUT LOCK M8	
17	VF13519	2	WASHER SPRING ID8	
18	VR41303	1	BRACKET SQUEEGEE ADJUST	
19	VF84228	2	SCREEN SHOULDER M8X11.5MM	
20		1	BUSHING Ø8XØ10X4.5	
21		1	KNOB SCREW M8X75	
22	VF85103	1	SQUEEGEE SUPPORT PIN	
23	VR11413	2	KIT HDW AJDUSTMENT HANDLE	
24		2	SCREW HEX SOC HD Ø8X38XM6	
25		2	SPRING CASTER WHEEL	
26	VR41226	2	KNOB NUT M10 H28	
27	VR41304	1	PLATE SQUEEGEE CONNECTION	
28	VR41305	2	CASTER WHEEL 2INCH	
29	VR41232	2	KNOB NUT M10 H12	
30		4	NUT LOCK M6	
31	VR41315	2	BRACKET CASTER WHEEL	
32	VA13479	2	BOLT M6X30 HEX STAINLESS	
33	VR41322	1	BLADE SQUEEGEE FRONT RUBBER	
	VR41322LX	1	BLADE SQUEEGEE FRONT LINATEX	
	VR41322PU	1	BLADE SQUEEGEE FRONT PU	
	VR41342LX	1	BLADE SQUEEGEE FRONT LINATEX DUAL VAC	
34	VF85420	2	KNOB CT 476/30 S-P-M8X30 BP INOX / SS	
35	VR41321	1	SQUEEGEE HOUSING AL	
36	VR41323	1	BLADE SQUEEGEE REAR RUBBER	
	VR41323LX	1	BLADE SQUEEGEE REAR LINATEX	
	VR41323PU	1	BLADE SQUEEGEE REAR PU	
37	VR41333	1	STRAP SQUEEGEE REAR	
38		2	SCREW HEX M8X70	
39	VR41328	1	COVER SQUEEGEE PLASTIC	
40	VF13650	6	SCREW M4x10	
41	VR36012	2	NUT THUMB SQUEEGEE FIXING	
42	VR41326	2	SLEEVE TAPER BRASS	
43	VR41325	1	STRAP SQUEEGEE FRONT	
44	VF13635	2	SCREW M8 x 50	
45	VR14404	2	ROLLER BUMPER	
46	VR16004	2	BUSHING BRASS	
K1	VR41334	1	PIN SQUEEGEE SWING KIT	
K2	VR41335	4	ARM SQUEEGEE LIFT FRONT KIT	
K3	VR41336	1	ACTUATOR SQUEEGEE KIT	
K4	VR41337	1	ADJUST SQUEEGEE SCREW KIT	
K5	VR41338	4	ARM SQUEEGEE LIFT REAR KIT	
K6	VR41339	1	PLATE SQUEEGEE CONNECTION KIT	
K7	VR41340	1	BRACKET SQUEEGEE KIT	
K8	VR41341	1	SQUEEGEE KIT L1130MM / 44.5INCHES	



Pos.	Artikel-Nr.	Menge	Variante	Notes
1	VF81730	1	POTENTIOMETER KNOB	
2	VR41921	1	COMPONENT POTENTIOMETER	
3	146 2887 000	1	Schlüssel (2 Stück)	
4	9100001354	1	Schlüsselschalter komplett	
5	VV13650A	7	SCREW M4X10	
6	VR41406	1	STICKER PANEL	
7	VR41407	1	BRACKET PANEL	
8	VR41421	1	GASKET PANEL EVA	
9		9	SCREW C/SUNK HD M3X8	
10		9	COLUMN SPACER PCB	
11		1	PCB MAIN CONTROL	
12		9	NUT LOCK M3	
13		1	LABEL LOGO	
14	VR41933	1	EMERGENCY SWITCH	
15		2	WASHER PLAIN C/SUNK HD	
16		4	SCREW C/SUNK HD M5X10	
17		1	HOUSING CONTROL	
18	VR41417	1	SUPPORT BRACKET COVER	
19	VF13614	4	WASHER DIA.6	
20	VV13607	4	Sicherungsscheibe M6	
21	VF13498	4	SCREW M6X20	
22		1	BAG MOBILE PHONE	
23	VV13664	5	WASHER PLAIN DIA.4	
24	VA13477	7	SCREW M4*15	
25		4	SCREW SELF TAPPING ST5X12	
26		2	MAGNET	
27		1	COVER CONTROL HOUSING	
28		1	PLATE LIMITED COVER	
29		2	SCREW SELF TAPPING PH M3 X 11	
30		1	PCB USB	
31		1	PLATE USB FIXED	
32		1	SCREW SELF TAPPING PH ST3X8	
33		1	USB BRIDGE	
34		1	SPRING TORSION	
35		1	SHAFT	
36		1	COVER POWER SUPPLY	
K1	VR41423	1	PCB MAIN CONTROL KIT	
K2	VR41424	1	CONTROL HOUSING KIT	
K3	VR34050	1	KIT PHONE STORAGE	
K4	VR41425	1	COVER CONTROL HOUSING KIT	
K5	VR41426	1	PCB USB KIT	
K6	VR15200	1	KIT USB COVER	
K7	55943348	1	BLUE LIGHT KIT	[1]

Part Notes:

[1] - IS_VR41023 assembled guideline

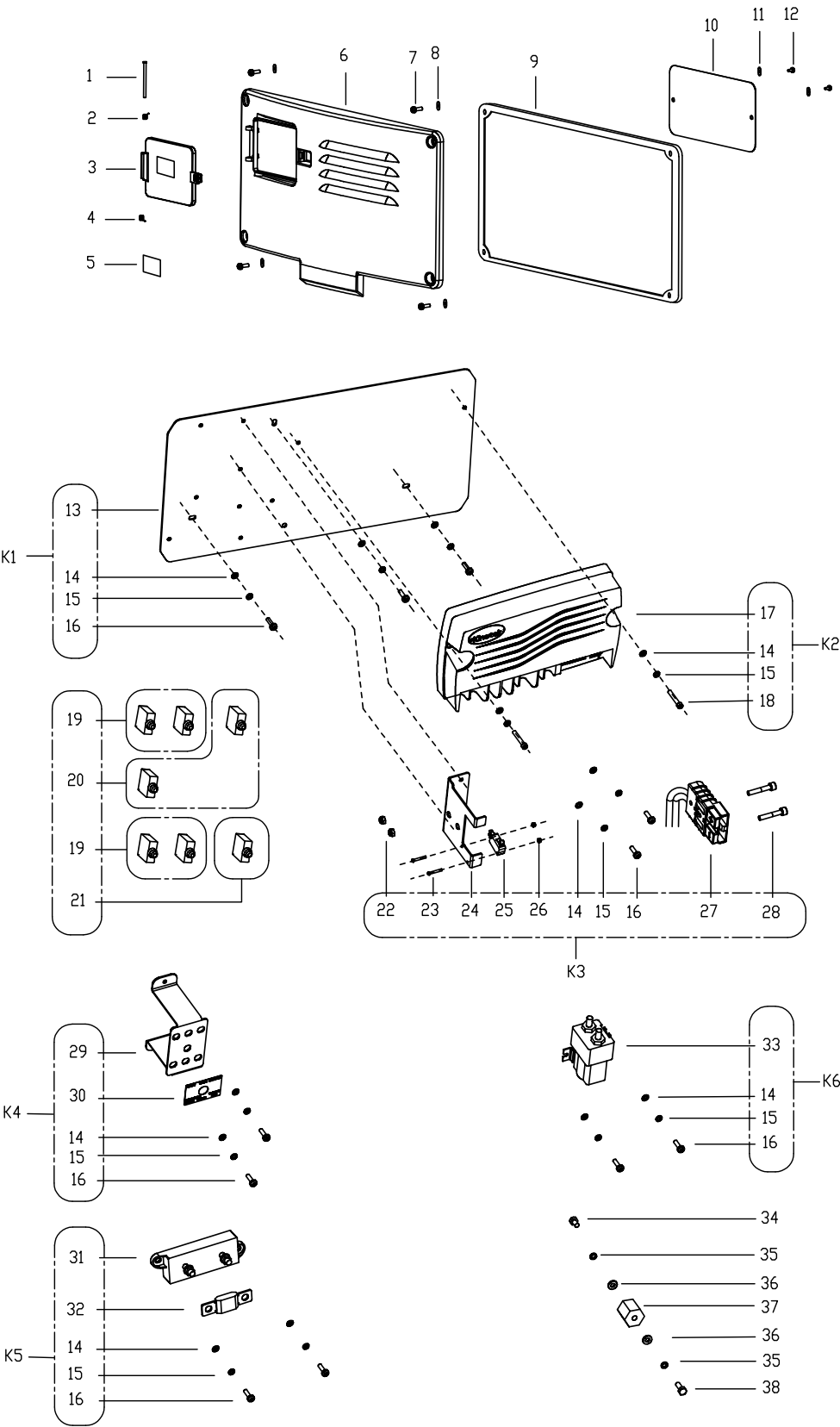


Pos.	Artikel-Nr.	Menge	Variante	Notes
1	RD60764	2	ELBOW 90DEG PLASTIC	
2		1	WATER LEVEL HOSE SOLUTION	
3	VF90613	1	FLOATING BALL OF WATER LEVEL	
4		1	SEAT WITH SAFETY SWITCH KIT	
5	VF13519	13	WASHER SPRING ID8	[1]
6	VF13524	10	WASHER PLAIN	
7	VR41520	1	COVER FILTER	[1]
8	VV13664	1	WASHER PLAIN DIA.4	[1]
9	VF90616	1	SCREW TA 3.5X12	[1]
10	VR41516	1	CHAIN SS	[1]
11	VR41518	1	HOLDER TUBE	[1]
12	VR41519	1	SUPPORT FILTER	
13		2	LATCH	
14	VV13650A	10	SCREW M4X10	
15		4	WASHER SPRING Ø4	
16	VR41509	1	CABLE RECOVERY TANK TURNING	
17	VA13491	8	Schraube M8x25	
18		2	SLEEVE Ø8.1XØ10.2X4.5	
19		4	SCREW WITH WASHER M5X10	
20		1	PLATE ANTI-SKID	
21		1	COVER LED LAMP LEFT	
22		1	COVER LED LAMP RIGHT	
23		4	SCREW SELF TAPPING PH ST3X8	
24	VR41930	1	LED LIGHT	
25		1	HOLDER LED LAMP LEFT	
26		1	HOLDER LED LAMP RIGHT	
27	VF13514A	2	Beilagscheibe M8xM16.5x1	
28		1	SPEED CONTROL PEDAL	
29	VF90513	1	O-RING OUTLET	
30	VF90507	1	OUTLET COVER	
31	VF90609	1	ELBOW 90DEG BRASS	
32	VF80361	1	BALL VALVE	
33	VF80313	1	CONNECTOR BRASS	
34		1	BRACKET SHUT-OFF VALVE	
35		3	SCREW PH M5X12	
36	VR41952	1	SWITCH SOLUTION TANK EMPTY	
37		1	BATTERY WIRE KIT	
38	VF13633	2	SCREW M6 x 35	
39	VR41515	1	SOLUTION TANK 200L GREY DARK	
40		2	WIRE CLAMP	
41	VR41537	1	SEAT BELT KIT 1.3M	
K1	VR41540	1	WATER LEVEL PIPE KIT	
K2	VR41541	1	SEAT WITH SAFETY SWITCH KIT	
K3	VR41542	1	LID ELECTRIC BOX KIT	
K4	VR41543	1	ELECTRIC CONTROL KIT	
K5	VR41545	2	LATCH KIT	
K6	VR41546	1	TANK TRUNING CABLE KIT	
K7	VR41547	1	ANTI-SKID PLATE KIT	
K8	VR41548	1	LED LIGHT KIT	
K9	VR13002	1	ACCELERATOR PEDAL	
K10	VR17604	1	KIT WATER ADJUSTMENT	
K11	VR41560	1	WIRE CLAMP KIT	
K12	VR41544	1	FILLING PORT KIT	[2]

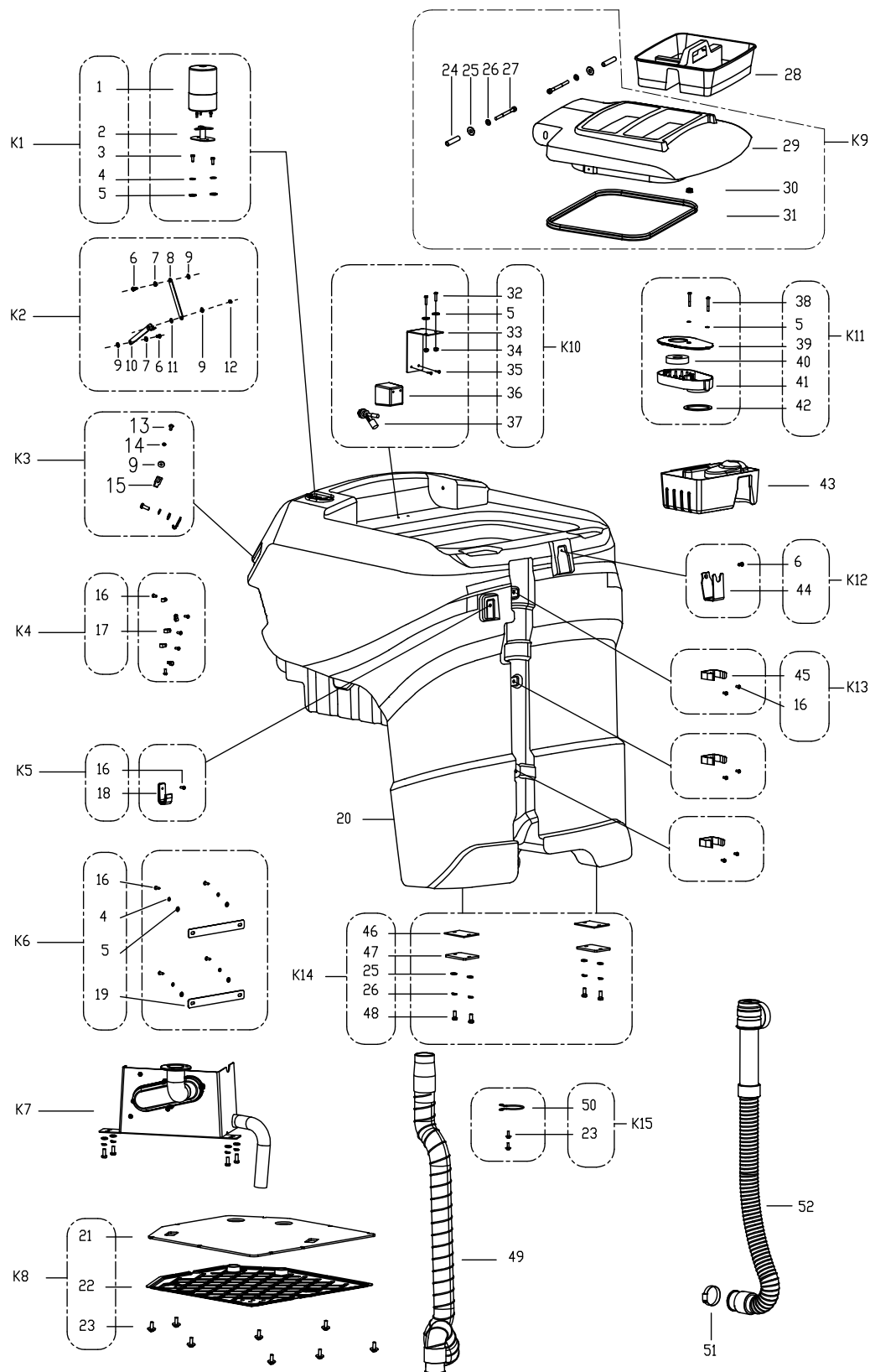
Part Notes:

- [1] - TSB-FC-2021-010 new filling port AS1050R
TSB-FC-2021-010 AS1050 modifié

- [2] - TSB-FC-2021-010 new filling port AS1050R
 DE TSB-FC-2021-010 AS1050R neuer Füllanschluss für Frischwassertank
 TSB-FC-2021-010 AS1050 modifié



Pos.	Artikel-Nr.	Menge	Variante	Notes
1	VR31063	1	TRANSPARENT LID PIN	
2	VR13106	1	TORSIONAL SPRING	
3	VR31008	1	TRANSPARENT LID	
4	VR13104	1	TORSIONAL SPRING	
5		1	LABEL CHARGING SOCKET	
6	VR41506	1	LID MAIN CONTROLLER	
7	VA13474	4	Schraube M5x16	
8	VF13532	4	Beilagscheibe M5	
9	VR41536	1	GASKET EVA	
10	VR41508	1	BOARD WATERPROOF	
11	VF13533	2	BEILAGSCHEIBE M6X16X2	
12	VA50527	2	SCREW PH ST3.5X8	
13		1	PLATE ELECTRIC PARTS FIXED	
14		13	WASHER PLAIN Ø5XØ10X1	
15	VV13601	13	WASHER SPRING ID5	
16		11	SCREW PH M5X12	
17		1	MAIN CONTROLLER	
18		2	SCREW PH M5X30	
19	VR41912	4	CIRCUIT BREAKER 30A	
20	VR37039	2	SCHALTER 3 AMPERE	
21	VF90747	1	SCHUTZSCHALTER	
22		2	NUT LOCK M6	
23	VF14244	2	SCREW M3 x 20	
24	VR41531	1	PLATE CHARGING SOCKET FIXED	
25	VF85507	1	MICO-SWITCH	
26		2	NUT LOCK M3	
27	VR41940	1	CHARGING CONNECTOR 175A GREY	
28	VF13633	2	SCREW M6 x 35	
29		1	BRACKET FUSE	
30		1	LABEL FUSE	
31	VS14214	1	HOLDER FUSE	
32	VR41915	1	FUSE 200A/DC 70V	
33		1	DC CONTACTOR SW80-999P 24V 125A	
34	VF14232	1	HEX SCREW M6x10	
35	VV13607	2	Sicherungsscheibe M6	
36	VF13533	2	BEILAGSCHEIBE M6X16X2	
37	VR13449	1	CONNECT WIRE POLE	
38	VF13495	1	Schraube M6x16	
K1	VR41563	1	ELECTRIC PARTS FIXED PLATE KIT	
K2	VR41564	1	MAIN CONTROLLER KIT	
K3	VR41556	1	CHARGING SOCKET FIXED KIT	
K4	VR41557	1	FIXED BRACKET KIT	
K5	VR41558	1	FUSE KIT	
K6	VR41559	1	DC CONTACTOR KIT	



RECOVERY TANK ASSEMBLY

AS1050R

2020.10.26

2020.11.27

Pos.	Artikel-Nr.	Menge	Variante	Notes
1		1	WARNING LIGHT	
2		1	BRACKET WARNING LIGHT	
3	VF14230	2	HEXAGON BOLT M5 x 16	
4	VV13601	6	WASHER SPRING ID5	
5		10	WASHER PLAIN Ø5XØ10X1	
6	VV13605	3	SCREW M6X16	
7		2	SLEEVE Ø16x5	
8		1	SUPPORT TANK LID TURNING UPPER	
9	VF13614	3	WASHER DIA.6	
10		1	SUPPORT TANK LID TURNING LOWER	
11	VF13514	1	WASHER PLAIN Ø8x16x1.5mm	
12		1	NUT LOCK M6	
13		2	SCREW M6X20	
14	VV13607	2	Sicherungsscheibe M6	
15		2	HOOK LATCH	
16		16	SCREW PH M5X12	
17		5	CLAMP BLACK	
18		1	HOOK PLASTIC	
19		2	PLATE HOSE FIXED	
20	VR41601	1	TANK RECOVERY 200L PLASTIC DARK GREY	
21		1	GASKET EVA	
22		1	COVER VACUUM MOTOR	
23		10	SCREW WITH WASHER M5X14	
24	VR41647	2	SLEEVE RECOVERY TANK LID TURNING	
25		6	WASHER PLAIN Ø8XØ20X2	
26		6	WASHER SPRING Ø8	
27		2	SCREW HEX SOC HD M8X75	
28*	VR41619	1	UTILITY CADDY	
29		1	LID RECOVERY TANK	
30	VF85127	1	CAP FOR KNOB	
31	VR41603	1	GASKET	
32	VV13635	2	SCREW M5X20 SST PH	
33		1	FRAME WATER LEVEL SWITCH	
34	VF14514	2	NUT LOCK M5	
35		2	SCREW SELF TAPPING C/SUNK ST4X14	
36		1	COVER WATER LEVEL SWITCH	
37	VR41928	1	SWITCH WATER LEVEL	
38	VA13476	2	SCREW M5x40 PH	
39		1	COVER VACUUM INTAKE	
40		1	FILTER VACUUM MOTOR	
41		1	BASE VACUUM INTAKE	
42		1	GASKET VACUUM INTAKE	
43	VS14744	1	TRAY DEBRIS KIT	
44		1	HOOK SQUEEGEE	
45		3	CLAMP DRAIN HOSE	
46		2	SHOCK PAD EVA	
47		2	BRACKET FIXED RECOVERY TANK	
48	VA13491	4	Schraube M8x25	
49	VR41605	1	Saugschlauch ID 50	
50	VR32013	1	PIPE CLAMP	
51	VR41630	1	CLAMP 2INCH SS	
52	VR41620	1	Ablassschlauch	
K1	VR41633	1	WARNING LIGHT KIT	
K2	VR41634	1	SUPPORT RECOVERY TANK TURNING KIT	
K3	VR41635	1	HOOK LATCH KIT	
K4	VR41636	1	WIRE CLAMP KIT	
K5	VR41637	1	HOOK PLASTIC KIT	
K6	VR41638	1	FIXED PLATE HOSE KIT	
K7		1	VACUUM ASSEMBLY	

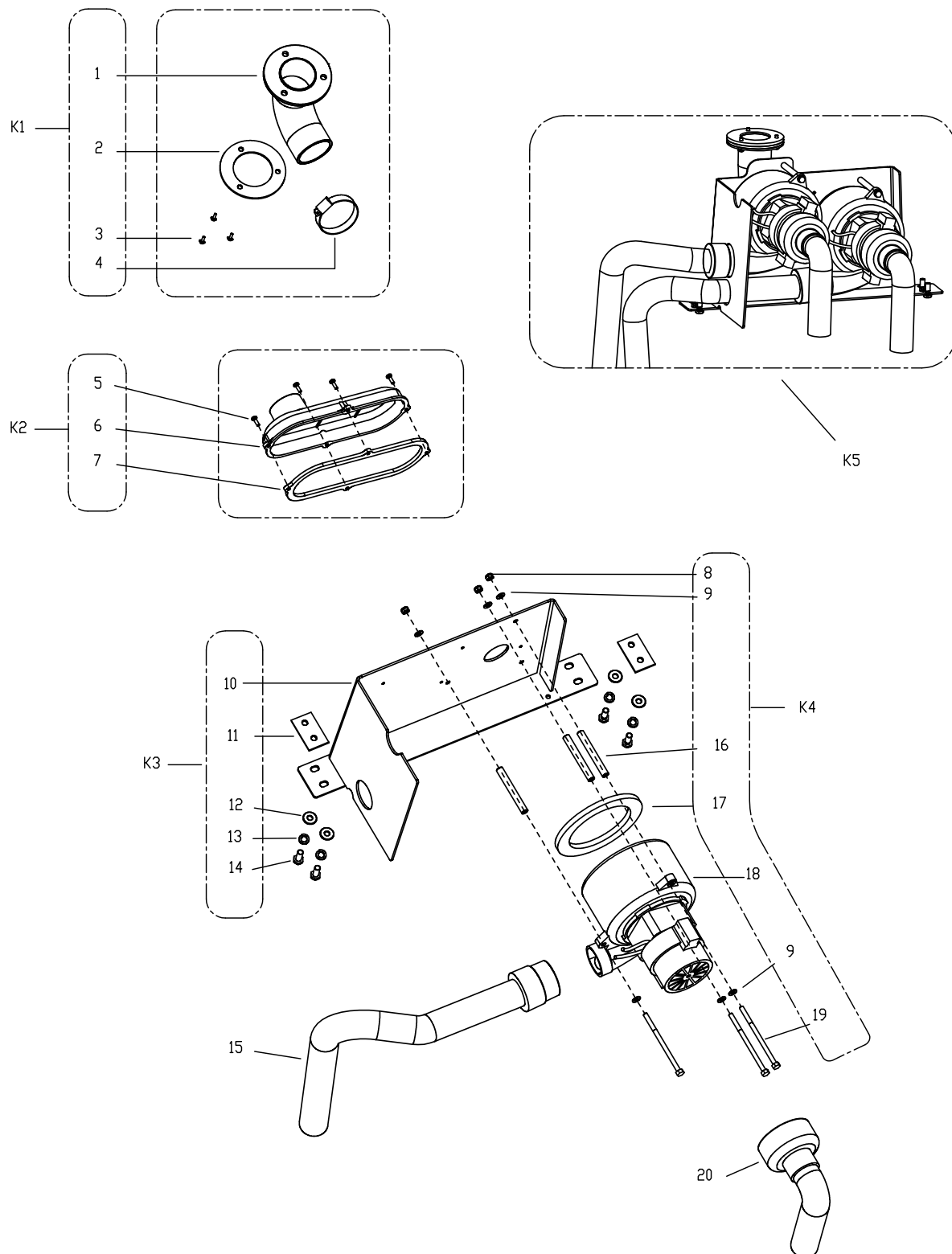
RECOVERY TANK ASSEMBLY

AS1050R

2020.10.26

2020.11.27

Pos.	Artikel-Nr.	Menge	Variante	Notes
K8	VR41640	1	COVER VACUUM MOTOR KIT	
K9	VR41641	1	RECOVERY TANK LID ASSEMBLY	
K10	VR41657	1	RECOVERY TANK WATER LEVEL SWITCH KIT	
K11	VR41658	1	VACUUM MOTOR INTAKE KIT	
K12	VR17605	1	KIT SQUEEGEE HOOK	
K13	VR41644	1	VACUUM HOSE CLAMP KIT	
K14	VR41645	1	FIXED BRACKET RECOVERY TANK KIT	
K15	VR32018	1	KIT VACUUM HOSE CLAMP	



VACUUM MOTOR ASSEMBLY

AS1050R

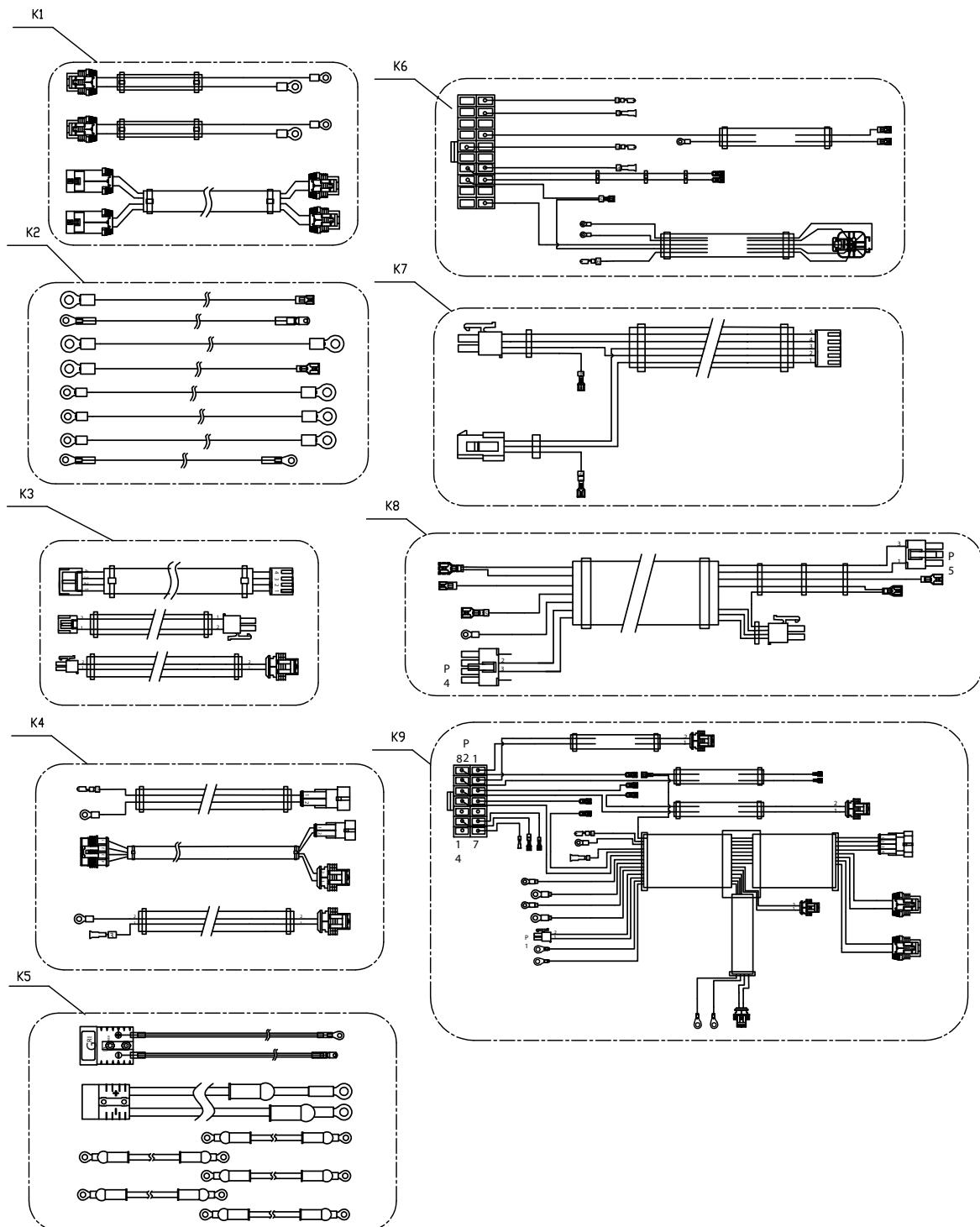
2020.10.26

2021.03.11

Pos.	Artikel-Nr.	Menge	Variante	Notes
1		1	ELBOW RUBBER	
2		1	PLATE FIXED ELBOW RUBBER	
3		3	SCREW WITH WASHER M5X14	
4		1	CLAMP 2"	
5	VV13650A	4	SCREW M4X10	
6		1	BOX VACUUM SUCTION	
7		1	GASKET EVA	
8		3	NUT LOCK M6	
9	VF13533	6	BEILAGSCHEIBE M6X16X2	
10		1	BRACKET VACUUM MOTOR	
11	VR41626	1	SHOCK PAD EVA	
12	VF13524	4	WASHER PLAIN	
13	VF13519	4	WASHER SPRING ID8	
14	VA13491	4	Schraube M8x25	
15	VR41628	1	HOSE SILENCER VACUUM MOTOR	
16		3	SLEEVE	
17	VF86135	1	VACUUM MOTOR GASKET	
18	VR41904	1	VACUUM MOTOR 600W	
19		3	SCREW HEX M6X105 SS	
20	VR41618	1	HOSE HEAT DISSIPATION	
K1	VR41651	1	ELBOW RUBBER KIT	
K2	VR41652	1	VACUUM SUCTION BOX KIT	
K3	VR41655	1	BRACKET VACUUM MOTOR KIT	
K4	VR41653	1	VACUUM MOTOR KIT	
K5*	VR41654	1	DUAL VACUUM MOTOR KIT	[1]

Part Notes:

[1] - AS050R dual vacuum motor installation instruction



Pos.	Artikel-Nr.	Menge	Variante	Notes
K1	VR41957	1	BRUSH AND VACUUM MOTOR HARNESS KIT	
K2	VR41958	1	CONTROL UNIT HARNESS KIT	
K3	VR41959	1	DASHBOARD HARNESS KIT	
K4	VR41960	1	SEAT SENSOR HARNESS KIT	
K5	VR41961	1	BATTERY HARNESS KIT	[1]
	VR41972	1	BATTERY HARNESS KIT TPPL	
K6	VR41917	1	WIRING HARNESS DRIVE PEDAL	
K7	VR41919	1	WIRING HARNESS PROXIMITY SENSOR	
K8	VR41920	1	WIRING HARNESS CAN COMMUNICATION	
K9	VR41918	1	MAIN WIRING HARNESS	[2]

Part Notes:

- [1] - Optional
- [2] - TSB-FC-2021-016 drive motor harness AS1050R
DE TSB-FC-2021-016 AS1050R Kabelbaum Fahrtrieb
TSB-FC-2021-016 RevA drive motor harness AS1050R

Pos.	Artikel-Nr.	Menge	Variante	Notes
1	VR41147	2	Abweisrolle seitlich	
2	VR41103	2	FRONT WHEEL	
3	VR41146	1	CHAIN 9.525 P	
4	VR41149	1	BRUSH ACTUATOR KIT	
5	VR41528	1	FILTER KIT	
6	VR41966	1	PUMP WATER 24V	
7	VR11600	1	Magnetventil für AS710R	
8	VR41432	1	SPROCKET KIT	
9	VR34052	1	KIT BUZZER	
10	VR41116	2	DRIVE WHEEL	
11	VR41900	1	DRIVE MOTOR 36V 1100W	
12	VR41206	2	BLADE SCRUB DECK RUBBER	
	VR41206LX	2	BLADE SCRUB DECK LINATEX	
13	VR41903	2	BRUSH MOTOR 36V 750W	
14	VR41225	1	BRUSH PLATE LEFT KIT	
15	VR41214	1	BRUSH PLATE RIGHT KIT	
16	VF82056	2	Schrubbbürste PP, 510 mm, 20 "	
17	VF82057	2	Padhalter 510 mm, 20"	
18	VR41305	2	CASTER WHEEL 2INCH	
19	VR41322	1	BLADE SQUEEGEE FRONT RUBBER	
	VR41322LX	1	BLADE SQUEEGEE FRONT LINATEX	
	VR41322PU	1	BLADE SQUEEGEE FRONT PU	
20	VR41323	1	BLADE SQUEEGEE REAR RUBBER	
	VR41323LX	1	BLADE SQUEEGEE REAR LINATEX	
	VR41323PU	1	BLADE SQUEEGEE REAR PU	
21	VR14404	2	ROLLER BUMPER	
22	VR41326	2	SLEEVE TAPER BRASS	
23	9100001354	1	Schlüsselschalter komplett	
24	VR41921	1	COMPONENT POTENTIOMETER	
25	VR41423	1	PCB MAIN CONTROL KIT	
26	VR41952	1	SWITCH SOLUTION TANK EMPTY	
27	VR41545	2	LATCH KIT	
28	VF85507	1	MICO-SWITCH	
29	VR41564	1	MAIN CONTROLLER KIT	
30	VR41559	1	DC CONTACTOR KIT	
31	VR41928	1	SWITCH WATER LEVEL	
32	VS14744	1	TRAY DEBRIS KIT	
33	VR41605	1	Saugschlauch ID 50	
34	VR41620	1	Ablassschlauch	
35	VR41653	1	VACUUM MOTOR KIT	
36	VR41912	4	CIRCUIT BREAKER 30A	
37	VR37039	2	SCHALTER 3 AMPERE	
38	VF90747	1	SCHUTZSCHALTER	

